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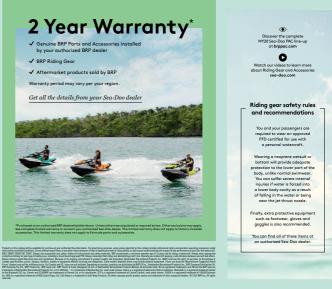
2020 | GENUINE PARTS | ACCESSORIES | RIDING GEAR INTERNATIONAL EDITION

Welcome to your Sea-Doo Life

Imagine a place where your cooler is always full. Where til feels like it goes by just a little alower, and your fovorite songs last just a little longer. It's a place that smalls like tropical flowers and sunscreen with a hint of account. It's your Sea-Doo Life, and with Sea-Doo's original accessories and riding ager you can easily trun the big beoutful blue into something that's sepecially for you.

2	Key Accessories	30	PFDs - The Ultimat
	for Every Ride	32	PFDs - The Athletic
4	LinQ [™] Accessories	34	PFDs - The All-Purp
7	Bags and Storage	36	PFDs Chart
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9	Step and Ladder	39	Wetsuits / Rashgua
10	Controls and Grips	42	Eyewear
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18	Body Accessories	49	Sizing Chart
10	Docking		
12	Riding Essentials	Pa	rts
24	Covers	_	
16	Trailers	50	BRP Genuine Parts
		XI	PS
		_	-
		36	XPS Engine Oils







LinQ Accessories

LINR Fast. Easy. Secure.

does our exclusive o -less rear-cargo Lin what your watercra



Vec LinQ 13.5 US Gal (51 L) Coole - Weather-resistant, high-volume cooler. - Rotomolded construction for exceptional ri

RXL RXT-X. GT













GTX (2016-

GTI, GTS and GTR (2011-20 GTR-X (2017-2019), RXP (2

LinQ Update Locking Anchor Base Kit (Not illustrated) Atomaand on the FISH PRO.
 RXT, RXT-X, GTX, GTX, GTX Ltd and
 WAKE PRO (2018 and some 2019)
 2051000000

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 High-precision provides rigidi
 S US Gol (19 L)
 Weather-resis
 Equipped with
 Models with Li
 715004301 • Essential u • Includes st • Quick and • Not require For LinQ Ba 295100751





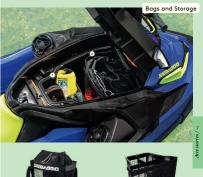
Dry Bag - Watertight bag. - Puncture-resistant PVC coated polyester fiber material. - Reinforced battern. 269502121 - 2.6 US Gol (10 L) Includes a shoulder strap.
 420-denier resistant polyester with TPU coating.
 269001936 - 6.6 US Gal (25 L)

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8XP-X (GTR (20



RXT. RXT-WAKE PRO





RXT. RXT. FISH PRO

et-up (295100732 only). Mini GTL GTI SE, GTR and WAKE 170 (2020)

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gear tightly 10.6 US Gal





Three of spotter Add mo wakesk







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Ski Tow Eye • Replaces existing U-ring for easy towing of skiers on tubes. GTX. GTS. GTL RAT. GTR and RXP-X (2012) 291002351

3

 GTI and GTS (2011-2019)
 RXT and GTX (2010-2017)

 291003104, 291002869
 291003582, 291002864





Boarding Step - Convenient step with in set-friendly surface. - Instale scally on the right side of a SPAR - Convenient in the transmen of a con he installed by any outhorized Sec-Doo dealer in minutes. SPAR 295100-642 295100-642 Exercise of the second second

Step and Ladder

GTL GTS, GTR (2006-2019), RXP (2006 and -RXT-X and GTX (2006-2017), 206510742

Cand GTX (2006-2017) 10742







ge Variable Trim System (VTS) Extended = (Not illustroted) - This Seo-Doo es the nose or how - The extended n standard VTS. - Adjustments a on the handlel - Simple plug-in for installation - Standard on S dusive accessory lets you exagger deep you can bury it in the water. vation switch mounte trim angle while riding SPARK s

Wiring Harness (Not illustrated) • Required in order to instal and/or RF D.E.S.S Key (195) • Works for either accessory to buy a second homess. SPARK with IBR. [2017] 00712). using both at th SPARK with (2017 and u) 278003491 SPARK with iBR (2018 and up) 278003823



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GTX_RXT_ GTX_RXT_ 2017). GTL_GTS_GTR_ WAKE (2011-2019). GTR_X (2018-2019). RXP.X (2018-2020). SPARK

Eits all waters except SPARK 277001336 (Sold individu nd up). ier) //Block

Handlegrip with Palm Rest - Designed and profiles to deliver a much firmer grip with less effort, allowing you greater control and comfort on longer rides, mirrus the hand fatigue. - Sale individually. - Sadi arkinkuulty. (XIT. HXT. BALKX. aanu WAKE PBO / 2010 anni ugi). GTL GTS anni WAKE (2011 anni ugi). GTR (2012 anni ugi). RSP-XI (2012 anni ugi) anni SPARK (2014 anni ugi). Right Laft Laft 0.277001946 - Block 0.277001958 - Block 0.277002014 - Red 277002015 - Red





mean of the second seco

More that can blend air lang yamp counting consistant.
 Allow for a positive seal of maximum parformance.
 Required when installing the Top-Looder Intole
 Grante (1950064).
 SPARE
 29500646

il dramatically terroft with their saign. starn that four anchor ins genus of fis. trail the amount ming studs.

0 0

dware Upgrade Kit

Font and Rear Deck.

SPARK

d rear deck, Annu Concess SPARK 2951006



Securitized of Participant's says products frequent baseling or shallow and with ve Sign of S

ring. Recommended if water ordin varies indicates frequent Recommended if water ordin varies indicates Recommended if water ordinates Name, Presse context your reservet School dealer for opgradet ordinal process of these products. STL 301, Status Status 2019, 2019



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Performance Accessories



Area of the second seco

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BRP Audio-Portable System Support Base - Required to install the BRP Audio-Portable System (295100860 SPARK 295100913 Nationersbill.

International Control of Con





ery Harness Kit and win te your dual bettery retup. Lice you'll need to power described components Jura System or Garmin Echomorp Plus 62 or Fab Hings and battery holder. Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 115 of Dig 115 of Dig Her Pearl Enter of Dig 115 of Dig 1



tended Range Variable Trim System (VTS is 6-Das scalars accessry into your approximation for high a can naise the naise or how deep you can hary it in the water. Is strated anong vit Stabiliss the nange of adjustment compare our current tandrad VTS. Suptaments are initerationaus theaks at the quick activities that mounted on the handlabor to allow first tuning of the might physical monotonic, and includes witch, cap and hardware accessory for installation.









CTEK BRP 5.0 Charger

RF D.E.S.S.^{Int} Key Anti-theft technology for Digitally Encoded Security key's ballond-socket desig with sear and an internet.

SPARK without iBR* 2016 and prior: 278003491, 295100702 2017 and up: 278003491 SPARK with iBR "Intelligent Brake and Reverse (IBR). 2016 and prior: 2780034 295100702 2017: 278003490 2018 and up: 278003823



D.E.S.S Safety - Replacerr All models



12-Volt Out - Use this 12V out - Equipped with s GTX and RXT with surgension (2011) and prior). WAK (2015 and prior) 295100612 SPARK, GTL GTS, GTR, WAKE 155, and RXP-X Ski and X Package Moduli (Net illustrated) - Ore module that includes both Sil and Y Rebargs functions under some lannch wergt inswhate training ack - activates X Rebargs functions under overages and taxoffeed and the comple - User-friendly therefore an groups - Single Jug-in connection.

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RXT. RXT. FISH PRO

X Package Module

(Not illustrated) - Activates X Pack lap timer, fuel ti to "empty", over display, and eng - User-friendly into - Simple plug-inc va-installation. Note: Harness (27) GTI, GTS, GTR and WAKE 155 (2017 and up) GTX, RXT and WAKE PRO (2018 and up)

every time w weekeboarde User-friend - Simple plug - Includes ha for installa Note: Harns fuse (71000 2011 to 2017 - 4TL GTS o GTL GTS and GTR (2017 and up). GTX. RXT and RXT-X (2018 and up) 295100756

Depth Finder	- Display the water dept - Plug-and-play connec - Standard on GTX Ltd m	tion.	4L			
Model	Year	295100324	295100332	295100679	295100927	2951008
SPARK	2014 and up*					
GTI/GTS	2008-2010					
GTI/GTS (900 HO) (Polytec [™] hull)	2017-2019			•		
GTI/GTR/GTR-X	2011-2017					
(Fiberglass hull)	2018-2019				•	
GTI (Polytec hull)	2019**				٠	
WAKE	2011-2017					
	2018-2019**				•	
GTI/GTI SE/GTR/ WAKE 170	2020					•
GTX	4-TEC engine (2009 and prior, except 2002)	•				
	2010					
	2011-2017					
	2018 and up					
GTX iS/S/oS	2010 and prior		•			
	2011-2017					
GTX Ltd	2011-2017					
	2018 and up					
RXT/RXT-X	4-TEC engine (2009 and prior, except 2002)	•				
	2010		•			
	2011-2017					
	2018 and up					0
RXT iS/RXT-X aS	2011-2016					
RXP/RXP-X	2012-2017					
	2018 and up					•
WAKE PRO	2010 and prior		•			
	2011-2017					
	2018 and up					•

Electric Connection KT
 (Not illustrate)
 A very convenient and sofe way to add electrical accessories.
 Hog-and-pipe connection.
 Peg-and-pipe connection.
 Peg-and-pipe for activate in tradit the Depth Finder cold accessories.
 Peg-and-pipe for the stable for the sta

Bilge Pump Kits Model Year 2951 295100734 SPARK GTI/GTI GTS/GTP (Fibergi GTI/GTS (Polyted WAKE 2014 and u 2011-2019
 Childrengiosa waldy (Childrengiosa waldy) (s hull)



Electronics and Electricals

Keeps engine compartment dry.
 Includes bilge pump, mounting bracket, bilge fitting, hose
 and hardware necessary for installation.



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Docking

Snap-in F

Docking



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Ind emote Marchen Catignal appectically for San-Dava setterards, and an enter and an enter and an enter and an enter that an Scopen-In Rendem. Road an et also all and an enter that Scopen-In Rendem. Road and the Applicability arranges color againess Songen-Franken Installations (Kz. (25510550 or 255100729)) and a pairs. and in subtracted: secapt GTI. GTI 56. GTR and WAKE PMO. 2003 2004

Snap-in Fenders Installation Kit - Lat you cipy the fastet, exist way to initial protective feed on your volerance. - Not required for SPARS model. Alt anticortari vital Baseaget. - Rich and your and you and y



 Book SV (17 and Integrate directions to activate (long) to activat (long) to activ

Sea-Doo Speed Tie - Fully-integrated watercraft n system, providing the ultimat convenient, quick and server-

Sea-Doo Speed Tie for Dock (Not iterated) monoring. • Provide right of a secure matrice of all water.orth accessory, adapted for dock mounting. • Provide right of a secure matrice for all water.orth, siminating accessive rape on de situat derectly tack and situation of the secure matrice in the secure of the secure secure of the secure of

<u>SPARK</u> 295100496

RXP-X (201) 295100466

> TL GTI SE and GTS (2011t suspension (2010-2017) ad prior), RXT and RXT-X n (2010-2017), WAKE 155



Т



Add of 600-cenier solution-dyed yellow polyester fabri capable of holding an estimated 45 lip (20 kg) of wet son - Measures 15 % x 9° (40 cm x 22.9 cm). - (6 holf-inch nylon strap (4.9 m x 1.3 cm). - Risstic hook ottachment and molded floater. <u>Doctone.45</u>

Anchor - 118 (5 kg) fluke-style anchor with slip ring provides sure grip. 29510046



 A lever loc engage re or dangen SPARK witt





Polyform strength and dependability with a viryl valve system for quick, fissible adjustment of firmness. • One 16" fender and one rope per pockage. 205100877

Carlos - Car

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Sea-Doo Covers KEY FEATURES

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KEY FEATURES Wethen-relicitor over protects your watercord during storage and trailering. Vode a harvy-volty UV-relistant solution-dyed polyester conves. 9 strinner lining prevents parel abraian. •/ Areas prone to higher wear or reinforced with a layer of double conves. •/ a partect fit for your watercordt, with a without installed 68-Deo accessivies. •/ standard with GTX Ltd models.

eatures may vary depending on watercraft model cover.

Yellow fabric indicates handle insertion points.
 2 Depend openings allow eary access to monoring delaw eary access to monoring delaw the carry access to the series of the seri



Fits		LinQ accessories	and storage bin	to the speed tie	Colors	Sku	Price
	GTX S, GTX Ltd S (2012-2017)			•		295100718	
STX, RXT models with suspension	RXT iS, GTX iS, GTX Ltd iS (2009-2016)			•	Black/Light Grey	280000460	
RXT-X aS (2011-2016)				-	280000586		
GTX, RXT, WAKE PRO. RXT, RXT-X, GTX and WAKE PRO (2018 and up)	•	•		Black	295100874		
FISH PRO	ELPRO, GTX 5, GTX Ltd, RXT, RXT-X (2010-2017) Black/Light Grey 295100719						
models without	WAKE PRO (2010-2017)				Black	295100720	
suspension	FISH PRO	•	•		Black	295100873	
RXP-X. GTR-X models	RXP-X (2012 and up)			•		295100721	
KXP-X, GTK-X models	GTR-X (2017-2019)			•	Black/Light Grey	295100/21	
	GTS, GTI, GTI SE, GTI Ltd (2011-2019)			•		295100722	
STS. GTI. GTR.	GTR (2012-2019)			•	Black/Light Grey	295100723	
WAKE models	WAKE (2011-2019)			•	Black	295100724	
	GTI, GTI SE, GTR and WAKE 170 (2020)	•	•		Black	295100815	
SPARK models	SPARK 2up (Compatible with Adjustable Riser, BRP Audio-Portable System Support Base and LinQ accessories)	•	•	•	Black	295100912	
SPAKK models	SPARK 3up (Compatible with Adjustable Riser, BRP Audio-Portable System Support Base and LinQ accessories)	•	•	•	Block	295100789	



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Sea-Doo trailers



Click & Go Trailer

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Key Features

Clever, patented Click & Go locking mechanism for Spark.
 No tic-down strops needed for securing the craft.
 Optimized for all Spark models (1+1 and 1+2), no need to adjust supports or the attachment.
 The total weight of the trailer (400 kg) makes it possible to tow it even with small vehicles.

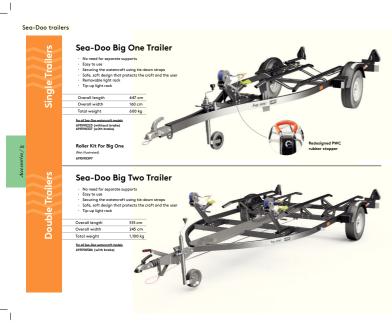


Sea-Doo Spark Click & Go Trailer

Single Trailers Rebust oftochmet No need for resports supports Eary to ure Clever, potented Click & do locking mechanism Hinged light bom protects the lights during lo No need for tie-down strops Soft design protects the croft and the user 390 cm 160 cm 400 kg srall length Total weight (makes it passible to to Earall Sea-Doo Spark models 619590207 (without brake) 619590338 (with brake) A



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	Sin	gle	Double
Trailer Key Features	Spark Click & Go Trailer	Big One Trailer	Big Two Trailer
	•	•	•
	•	•	•
	•	•	•
Clever, patented Click & Go locking mechanism	•		
Hinged light boom protects the lights during launch and removal	•		
	•		
	•	•	•
Soft design protects the craft and the user	•	•	•
Securing the watercraft using tie-down straps		•	•

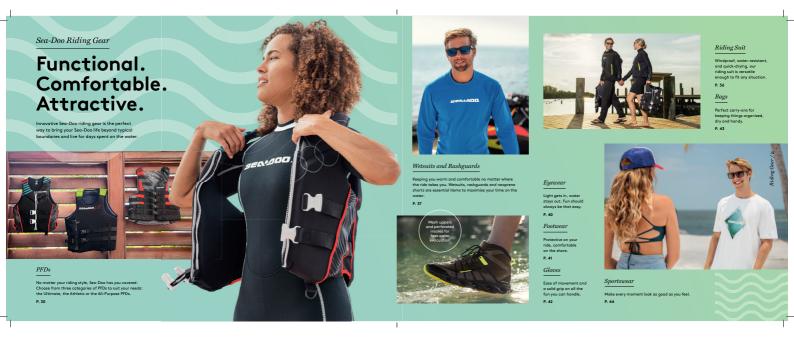
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	Sea-Doo trailers accessori	es
Activity of the second	 If (3 cm) See Spe Sered a physical rate for facture to 3 protecting pick, error rate indian and costed house. Sad individually. 	
	9/49 0007/088	20
Addition of the section of the secti	- Deluxe ratchet with rubber handle. - Coarted 5 hooks. - Pauk el 2.	Accessories / 2
Bolt-On' Retractable Ratcheting Tie-D Parter for the provide state of the state of the form of the form of the state of the form of the state of the form of the state state of the form of the state state for the state state for the state form of the state form of the state the state form of the state form of the state form of the state form of the state form of the state form of the state form of the the state form of the the state form of the the the the the the the the	 Covers Convenient retractable push button outomatically islotians, spoola and stores arway strag, while the retacher motionnim tighter. Nader rationality pushes are say our whick is using costed to potent whotever surface it hooks into. Sald in pairs. 	

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Sec-doc.com



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style, can handle ru daily — and all-day Snug-fitting and co to intuitively shadov to intuit body's n





Ladies' FreedomPFD 286764 (US) - S, M, L, XL, 2XL, 3XL 286766 (EU) - S, M, L, XL, 2XL, 3XL Aque (76)

() Fitted

Freedom PFD TECHNICAL FEATURES

• watch the video

CE approved Guick dry Light even wet movement

mbination of PVC and lyethylene foam inserts Loop at back neck to att your goggles to your vest D-ring for t

Drain a drying a



Force Pullover PFD - Ultro-durable neoprene oute - Soft PVC foom inserts. CE approv Warm agains the skin Filodad mash drain panala far iding comfort - YIX side sipper. - Loop at back neck to attach your goggles to - D-ring far key lanyard. 286758 (US) - XS/S, M, L, XL, 2XL/3XL 286758 (UD) - S, M, L, XL, 2XL Black (90) Ease of •



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Men's Motion PFD 286767 (US) - M. L. XL, 2XL, 3XL, 4XL 286769 (EU) - S. M. L. XL, 2XL, 3XL, 4XL Yellow (10), Red (30), Green (70), Blue (80)

CE approved Low water absorption

 Segmented foam for increased con (on men's model Sea-doo.com /videos

Motion PFD TECHNICAL FEATURES

Ø Lightweight







Ladies' Motion PFD 286770 (US) - XS, S, M, L, XL, 2XL, 3XL, 4XL 286772 (EU) - XS, S, M, L, XL, 2XL, 3XL Grey (09), Orange (12), Black (90)

Loop at back to attach you to your vest.





Usian, volar-balli PFD. Hann-darjo parter solar shall. Daol-sing for Daol-sing for anianet. - Polystytyken dom inanet. - Rendolas cut large for inling comfort. - Rendolas cut large for inling Loop at back neck to attach your gaggles to your vest.
 D-ring for key lanyard.
 CE approved.

Junior	
Jr. Motion PED	
Heavy-duty polyester outer shell. Polyesthylene foam inserts.	PRODUCTION
Armholes cut large for comfort. CE approved.	No. of Lot
286776 (US) - L (50-90 Ib)	



 Polyethylene foam inserts. Child/Infant/fouth with pillow 	
- Armholes cut large for comfort. Orange and Yellow only approved color	rs.
 PFD size small comes with Coast Guard CE approved. approved pillow. Certified for general booting use, not watercraft. 	
286779 (US) - S (0-30 lb), M (30-50 lb), L (50-90 lb) 286781 (EU) - S (10-15 kg), M (15-20 kg), L (30-40 kg)	
	Kidd' Sandsco FPD - Network on the production material - Polychythere in material - Polychythere in material - Polychythere in material - O Sand Material - O S

Find your perfect PFD Choose from three categories of PFDs to suit your needs.

THE ULTIMATE

THE ATHLETIC



(US) • S, M, L, XL, 2XL, 3XL (EU) • S, M, L, XL, 2XL, 3XL



Force Pullove

20170 JPL 20170 /20	
286/58 (05), 286/80 (20)	
B11	
block (FO)	
(US) +XS/S, M, L, XL, 2XL/3XL	
(EU) • S, M, L, XL, 2XL	





Men's • 286767 (US), 286769 (EU) Lodies' • 286770 (US), 286772 (EU)	286773 (US), 286775 (EU)	286776 (US), 286778 (EU)	(US) 286779, 286781 (EU)
Men's - Yellow (10), Red (30), Green (70), Blue (80) Ladies' - Grey (09), Orange (12), Black (90)	Orange (12), Black (90)	Orange (12)	Orange (12)
Men's (US) + M, L, XL, 2XL, 3XL, 4XL (EU) + S, M, L, XL, 2XL, 3XL, 4XL Ladies' (US) + XS, S, M, L, XL, 2XL, 3XL, 4XL	(US) XS, S/M, L/XL, 2XL/3XL, 4XL/6XL (EU) XS, S/M, L/XL, 2XL/3XL	(US) L (50-90 lb) (EU) L (30-40 kg)	(US) S (0-30 lb), M (30-50 lb), L (50-90 lb) (EU) S (10-15 kg), M (15-20 kg), L (30-40 kg)

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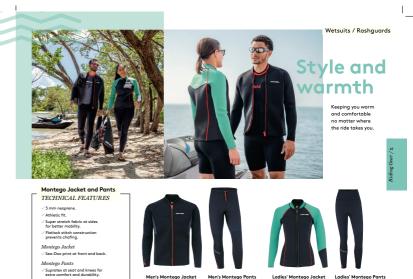


Element Riding Jacket and Pants TECHNICAL FEATURES

Element River in the set of the set of

Element Riding Pants - 100% polyester. - Bruhad-knit thermof fleece interior. - Supprite or taxet for extra count and ausbility. - Suppress destination with odjustment buckle. - 2 apapress destina kits odjustment. - Uzwer side is gipper to snug the ankle while riding. 

Ladies' Element Riding Jacket Riding Pants 440798 - XS, S, M, L, XL, 2XL Block (90) Block (90)



Men's Montego Pants 286724 - S, M, L, XL, 2XL Black (90)
 Ladies' Montego Jacket
 Ladies' Montego Pants

 286727 - XS, S, M, L, XL, 2XL
 286726 - XS, S, M, L, XL, 2XL

 Aqua (76)
 Black (90)

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Men's Montego Jacket 286725 - S, M, L, XL, 2XL Red (30)

/ High waisted flattering design (l / Sea-Doo print at calf.

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Sea-Doo Riding Goggi Anti-log calored chrome lenses.
 Indirect venilation frame.
 Adjunctable strong system.
 Goggles-to-PTD attachment safety cond
 Optional Rising Goggles RX Insert (446
 seporately).
 448623 - One size
 Silver (08), Orange (12), Green (70)

Eyewear

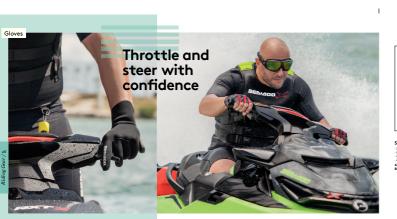
tailared to y 448624 - O Clear (00)

Sea-Doo Floating Sung - Rexible rubber toe and heel protection cops. - Molded outsole with non-slip tread design. - Anti-slip insole. 286702' - 5, 6, 7, 8, 9, 10, 11, 12, 13 - Block (90)

Sec-Doo Carbon Flip-Flops - Soft synthetic strop. - Lightweight and comfortable sole. - Anti-sip outsele design. - A44245'- 7, 8, 9, 10, 11, 12, 13 - Block (90)

Sea - Doo Parlee Flip-Flops - Soft synthetic strap. - Lightweight and comfortable sole. - Anti-slip outsole design. 444246' - 7, 8, 9, 10, 11, 12, 13 - Bre





Sea-Doo Carrier Dry Backpack by Ogio TECHNICAL FEATURES

 Completely waterproof roll-top construction.
 2 Guid-coccess front sippered stash pocket.
 3 Guid-coccess front sippered pockets insid loptop and tablet sileeves.
 8 Remorable high/sibility liane.
 5 Duol-density shoulder straps for comfort.
 6 J-way adjustable sternum strap.
 7 306-degree reflective screen print.
 8 Air flow back ponel keeps the rider cool.
 9 Off-senter removable hib batt.

Sea-Doo Dry Backpack by Ogio - Strop containment system ensures all strops or a sourced at high spe-- Constructed of 400-desire rights of advability. - 30.5° If folded ; 30.5° V 46.5° 0 (\$2 cm x 27 cm x 17 cm). -34.5° If folded on all copecity. Block (PO) Block (PO)

ea-Doo Dry Pouch Dre-lifer volume splash-proof protection for your and leasentials. Mode of Sight weight material with waterproc costing. See-through TPU window and dry bag style roll-up top with cips. Bait hook for easy carrying. Prova not inclusion

-through TPU window and dry bag style -up top with clips. I have for easy carrying. nen not included. - Not instanded for immersion service. 540 - One size & (90), Yellow (10)



Cool gear on and off the water



45% Polyuretone, 35% Polyeste 15% Lycro Spander, 4% Polyomi 1% Chloroprene Rubber

 1.5 mm super stretch neoprene for superior comfort and mobility.
 Anti-silp rubberized print of palms.
 Pre-shoped fingers.
 90% Neoprene, 10% Nylon
 286729 - XS, S, M, L, XL, 2XL Black (90)

 Attitude Full-Finger Gloves
 Attitude Shorty Gloves

 286687 - XS, S, M, L, XL, 2XL, 3XL
 Block (90)

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Element Riding Jacket - Light soft shell ergo design offers great comfort. - Soft micro poly-brushed interior for additional comfort. 1004: 9-1

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edom and Airflow 5 M L XL 2XL 3XL 30-33 33-37 37-41 41-45 45-47 49-53 76-84 84-94 94-104 104-114 114-124 124-135 L XL 2XL 2XL/3XL 39-41 41-43 - 111-119 99-104 104-109 111-119 -201. 301. 401. 49-53 53-57 57-61 124-135 135-145 145-155 fotion XS S M L XL 2XL 3XL 400. 28-32 32-36 36-40 40-44 45-49 49-53 53-57 57-61

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 Sizes
 XS
 S/M

 US-Chest (in)
 28-32
 52-40

 EU-Chest (cm)
 71-81
 81-102
 4XL/6XL 61-65

EU-Chest (cm) 77-81 1 Jr. Motion Sizes Weight Kids' Sandsea Sizes 5 US-Weight 0-30 lb EU-Weight 10-15 kg

Size up for the perfect ride

View X2 S M L X4 284 Stars 68-97 91-502 97-502 922-112 102-117 112-122 Winkt (corr) 74-81 78-86 88-91 66-97 91-502 97-102 102-117 112-122 Winkt (corr) 88-97 91-502 97-502 92-112 102-117 112-122

Ladies' XS 81-89 M 91-99 5 86-94 20L 107-114 86-91 112-117 66-71 91-97 71-76 97-102 76-81 102-107 61-66 86-91 81-86 107-112

Riding Suit Men

30L 135-145 122-132 135-145 89-91 81 124-135 109-122 124-135 89 81 104-114 114-124 80-99 99-109 104-114 114-124 84-85 86-89 81 81

L 50-90 lb 30-40 kg

 2926
 5
 M
 L
 20.4
 20.4

 74-41
 64-64
 61-67
 71.76
 78.48
 84-60
 91.201
 127.127

 64-64
 64-77
 77.76
 78.48
 84-60
 91.201
 127.127

 64-64
 64-70
 77.707
 78.48
 84-60
 91.201
 127.112

 64-64
 64-70
 77.707
 77.48
 78.40
 154.214
 124.124

 76
 76.
 76.77
 77.78
 78.48
 68.40
 68.40
 14.124

 76
 76.8
 76.07
 77.78
 78.48
 68.40
 16.421
 124.124

 76
 76.8
 76.70
 77.88
 76.86
 76.87
 76.12

What code represents 1 Find your size. 2 The corresponding code is THE CODE the port number on your order. Example: 440227.90 Size: M - Code "06"; therefore 44022 your size?
 Size:
 M = Code

 Size
 Code

 CINE SIZE
 00

 2X3
 01

 X5
 02

 5
 04

 M
 06

 L
 09

 XL
 12

 2XL
 14
 therefore 4402270 Size Code 3XL 16 4XL 18 XS/S 00 S/M 72 L/XL 73 2XL/SNL 74 5 24 6 25
 Size
 Code

 7
 27

 8
 28

 9
 20

 10
 30

 11
 31

 12
 32

 13
 33

α (CA) 7 8 9 10 11 12 15 α (EU)* 39% 41 42 43 44% 46 47

Sizes XS S M Polm (cm) 7.6 8.3 9

Sea-Doo Riding Boots, W

Sea-Doo Neoprene Boots Sizes (CA) 5 6 7 8 Sizes (EU)* 36 37-38 39 40-41

ents. Measure snug but not tight

L XL 234 301 10 11.4 13 14

10 11 12 13 43-44 45 46-47 48





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Replacement Parts

 High performance impellers designed 	ned specifically to enho	ince engine	No.	
performances and calibration. Offer perfect fit with wear ring and driveshaft components.				
Model	Year	Sku	Prie	
SPARK	2014-2020	267000948		
GTI 90/ GTI 5E 90	2017-2019	267000919		
GTI 90	2020	267001046		
GTI SE 90	2017-2018	267000919		
GTI 130	2009-2019	267000940		
GTI 130	2020	267001044		
GTI SE 130	2009-2020	267001044		
GTI SE 155	2009-2019	267000940		
GTI SE 170	2020	267001044		
GTI 155	2009-2019	267000940		
GTI PRO	2020	267001033		
GTR 215	2014-2016	267000801		
GTR 230 / GTR-X 230	2017-2019	267000957		
GTS 90	2017-2018	267000919		
GTS 130	2011-2016	267000940		
GTX 155	2011-2017	267000943		
	2018-2019	267001019		
GTX 170	2020	267001044		
GTX S 155	2012-2017	267000943		
GTX 215	2011-2016	267000756		
GTX 230	2018	267001021		
	2019	267001038		
	2020	267001045		
GTX Ltd 215	2014-2016	267000756		
GTX Ltd 230	2017	267000954		
	2018	267001021		
	2019	267001038		
	2020	267001045		
GTX 1+4 300	2016-2020	267000951		
GTX Ltd iS / S / 260	2012-2016	267000945		
FISH PRO	2019-2020	267001044		
RXP-X 255	2009-2011	267000970		
RXP-X 260	2012-2015	267000984		
RXP-X 300	2016-2020	267000951		
RXT 230	2018	267001021		
	2019	267001038		
RXT-X	2010	267000974		
RXT iS 255 / 260	2009-2010	267000974		
RXT 260 / a5 / 260 / i5 260	2011-2017	267000945		
RXT-X 300	2016-2020	267000951		
WAKE 155	2011-2017	267000940		
	2018-2019	267001019		
WAKE 170	2020	267001044		
WAKE PRO 215	2011-2016	267000756		
WAKE PRO 230	2017-2010	267000954		
	2018	267000934		
	2018	267001021		
	2020	267001038		

rmonce coused by		
	267000419	
		_
		_
		_
	267000917	
	267000917	
	267000419	-
2009-2015	267000917	
2016-2020	267000917	
2009-2018	267000372	
2019	267000917	
2016-2020	267000917	
2009-2019	267000419	
2020	267000419	
2011-2016	267000372	
	2016-2020 2009-2018 2019 2016-2020	2014 30200007 2017 2012 20100807 2017 2012 20100807 2017 2012 20100807 2017 2012 20100807 2017 2012 20100407 2017 2012 20100407 2017 2012 20100407 2017 2012 20100407 2017 2012 20100407 2017 2012 20100407 2017 2012 20100407 2012 2012 20100407 2012 2012 20100407 2012 2012 20100407 2012 2012 20100407 2013 20100407 20100407 2014 20100407 20100407 2015 20100407 20100407 2014 20100407 20100407 2014 20100407 20100407 2014 20100407 20100407 2014 20100407 20100407



Why XPS oil is the perfect fit for your Rotax engine?

Just like you count on Sea-Doo to help you make the most o every adventure, you can trust XPS to ensure the long-lastin performance and durability of your Rotax engine.

Ultimate performance Engineered to match the advanced performance of Rotax engines. Unmatched reliability Get the mast all of every mile on every de

Get the most out of every mile on every ride. Made for this Developed with Rotax engines to deliver the best performance and lubrication in all conditions.

XPS oil has undergone rigorous testing in the harshest marine scenarios to prove itself, and this year will be used by many Sea-Doo racers including PI AquaX Sportsman of the Year and Wounded Warrior Anthony Radetic, and Multi-Nation and World Champion Erminio lantosca.

Visit the sea-doo.com Parts & Maintenance section to see the full line of XPS lubricants.





for high-p nd PWC 4

Provides superior engines conditionamention protection against rust and corresion even in extreme conditions.
 779133 (US) / 779290 (EU) - 1 quart (0.946 L) 779134 (US) / 779291 (EU) - 1 US gai. (3.785 L)



Can be used in direct, semi-direct fuel injection syst and high performance carburated 2-stroke engines. 779126 (US) / 779281 (EU) - 1 quart (0.946 L) 779127 (US) / 779282 (EU) - 1 US gal. (3.785 L)

Denignet for all fuel injection, corbureted, all injection or premix 2-stroke personal waterroft. Provides law made, andy cald starting. Exauses maximum protection against corrasion and ware by keeping engine parts lubricated and clean. 779180 - 1 quart (0.946 L) 779181 (US) / 779229 (EU) - 1 US gal. (3.785 L)

4T 5W-40 Blend Oil Ultra-conveni change kit so Includes XPS oil filter, o-rin Rotox 9 779250 Rotax 1500 cc or more engin 779251



5 years (orange). 179150 - 1 quart (0.946 L) 19590204 (Scandinavia)

619590093 (oz. (400 g) 779168 (US)

Functional Fluids









Lubricants









water and so 219700304 11 oz. (312 g

eway through combustion when engine is storted. - Protects engines during non-use or storage. - Burns complete upon stort o 779173 - 12 az. (350 g) 619590094 (Scandinavia)

this pro-onti-corrosion additives to protect fuel system comp - Prevents problems associa with EIO fuels. 779183 (EU) - 8 fl. oz. (2 779171 (US)

779184 (EU) 779172 (US)



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